

Material: BS 3100 Grade B1

Standard Specification for Steel Castings for General Engineering Purposes

Group: Ferrous Mild Steel Alloys

Sub Group: BS 3100 Grade B1 Steel Castings for General Engineering Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition		
Carbon	C %	0.200 max.
Silicon	Si %	0.200 - 0.600
Manganese	Mn %	0.400 - 1.000
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	0.300 max.
Molybdenum	Mo %	0.450 - 0.650
Nickel	Ni %	0.400 max.
Copper	Cu %	0.300 max.
Other	Ot %	0.800 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As Cast or Annealing or Normalizing or Hardening and Tempering

Mechanical Properties	
Tensile Strength in Mpa	460 min.
Yield Strength in Mpa	260 min.
Elongation in %	18 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	20 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A5	BS	British	Casting
A6	BS	British	Casting
1527	SAE	USA	Casting
1527	AISI	USA	Bar
A 830 1527	ASTM	USA	Casting
2708 Grade 2	IS	India	Casting
2708 Grade 3	IS	India	Casting

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